

V2 UNIVERSAL DRILL JIG

The V2 Universal Drill Jig can be used to mount Salomon or NNN bindings on any ski, roller ski or snow ski, that is less than 49 mm wide. Since composite shafts vary in width more than aluminum you can always be sure to have the binding centered when using the V2 Universal Drill Jig.

1- Place a piece of tape on the ski where the binding is to be mounted. (See individual ski type for binding location. Draw a line perpendicular to the length of the shaft where the front screw should be located.)

2- Measure the width of the ski with a vernier as shown in Figure 2 and divide by 2 to obtain the center. (If you don't have a vernier you can use a ruler, but it is less accurate.)

3- Put a center mark on the tape, at both ends, as shown in Figure 3 and draw a line as shown in Figure 4.

4- Place the Drill Jig over the ski with the center of the front Drill bushing located on the perpendicular line. Using the yellow Thumb Screws adjust the Drill Jig until the 2 notches at both ends of the drill jig are lined up with the center line as shown in Figure 5 and tighten the two smaller thumb screws so the Jig is firmly located.

5- Using a 5/32 (4 mm) drill bit, drill the holes in the ski. **CAUTION !!!!! Make sure that you put a stop on the drill bit so the the hole in the ski is no deeper than 15 mm (.600 inches.)**

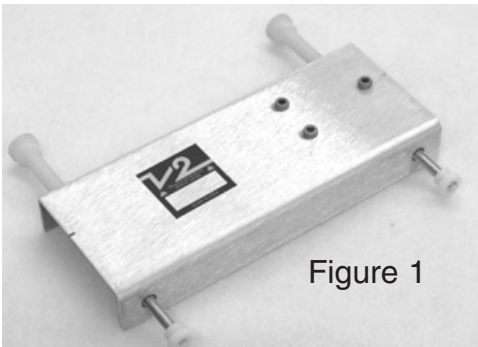


Figure 1

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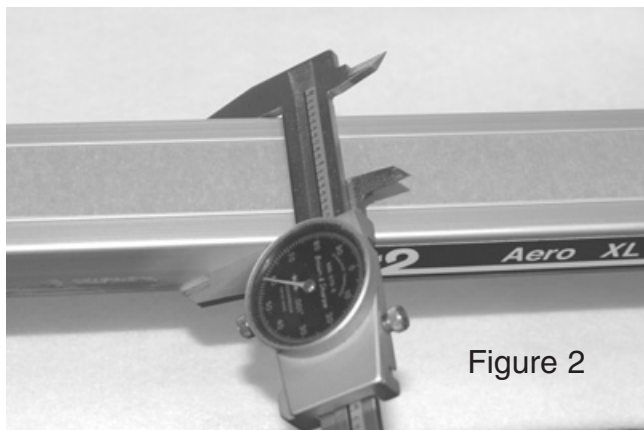


Figure 2

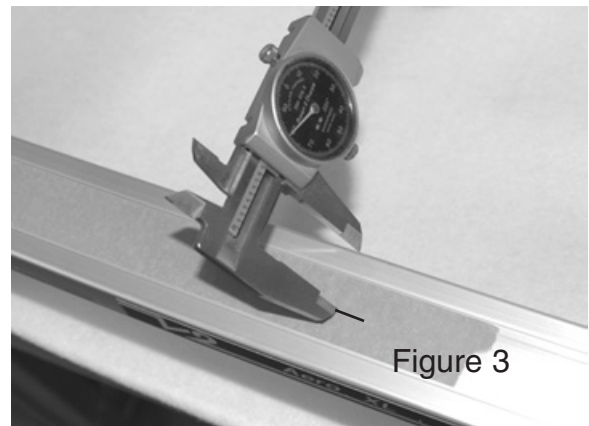


Figure 3

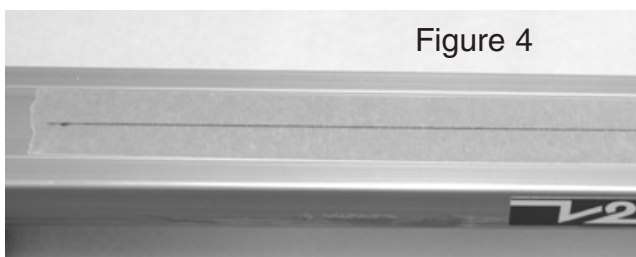


Figure 4

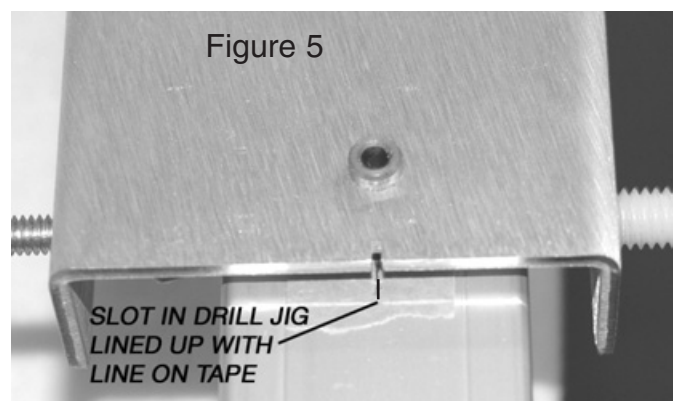


Figure 5

SLOT IN DRILL JIG
LINED UP WITH
LINE ON TAPE